

# STANDARD REFERENCE

## Matriks setting tool mesin RALC

### Matrix Of Tool Setting RALC Machine



No : G-PAS-SR-IE-36

Date : 9 June 2023

Revision : 0

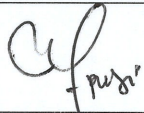
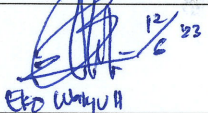
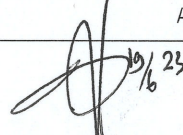
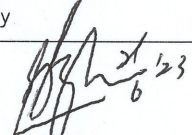
| Diameter         | Height | Thickness | Material        | Flange Diameter | Internal Diameter               | PREHOLE Diameter | Type Rollers (Top Tool)                                                             |
|------------------|--------|-----------|-----------------|-----------------|---------------------------------|------------------|-------------------------------------------------------------------------------------|
| GALVANIZED       |        |           |                 |                 |                                 |                  |                                                                                     |
| 797              | 120    | 1.5       | Galvanized DX51 | 870 ±4          | 797 <sup>+2</sup> <sub>-1</sub> | 542              |  |
| 914              | 210    | 2         | Galv. DX54      | 982 ±4          | 913 <sup>+2</sup> <sub>-1</sub> | 496              |                                                                                     |
| Other Type : TBD |        |           |                 |                 |                                 |                  |                                                                                     |

NOTED : Pastikan Roller yang dipakai sesuai Tebal dan Jenis Material  
Pengecekan ID pakai JIG/ Go No GO yang sesuai typenya

Reference Doc : **Work Instruction G-PAS-WI-P-665 Rev.0**

#### REVISION HISTORY

| No | Revision | Date       | Change          |
|----|----------|------------|-----------------|
| 1  | 0        | 9-Jun-2023 | Initial release |
|    |          |            |                 |
|    |          |            |                 |
|    |          |            |                 |

|                                                                                       |                                                                                       |
|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| Prepared by                                                                           | Checked by                                                                            |
|  |  |
| IE Staff                                                                              | IE SDH                                                                                |
| Approved by                                                                           |                                                                                       |
|  |  |
| IE Manangement                                                                        | Prod Management                                                                       |

GF-07-01-00-01 rev.00